

Work Order ID 85686

85686

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Deck Plate

Stop *NS2*

Start Date: 6/13/12 Start Qty: 1.00

1 2
1 2

Cust Item ID:

Required Date: 6/13/12 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	E								

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

ml 12 06 13 ①

MLJ 12/06/13

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

[Handwritten signature]

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

ml 12 06 13

Work Order ID 85686

85686

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Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deck Plate

Start Date: 6/13/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/13/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/6/13

MF 120613

MF 12-06-13

Picklist Print

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Page 1

Work Order ID: 85686

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/13/12

Required Date: 6/13/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-I 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D03631	Purchased	No			110	Each	0.0000	10	121524	10 20		
D2344 Litter Deck Plate, 350		Manufactured	No			110	Each	10.0000	1	1 2	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST244		10							
				81417		10							
D2348 Wearplate		Manufactured	No			110	Each	20.0000	4	81417	4 8		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		20							
				84753		20							
D2353 Stiffener		Manufactured	No			110	Each	4.0000	1	84753	1 2		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST225		4							
				79474		4							
D2364 Deck Plate, Fwd 350 Litt		Manufactured	No			110	Each	10.0000	1	79474	1 2		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224		10							
				81422		10							
D2365 Wearplate		Manufactured	No			110	Each	3.0000	2	81422	2 4		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		3							
				73456		3							

73456 3x

12/06/13

Picklist Print

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Work Order ID: 85686

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/13/12

Required Date: 6/13/12

Start Qty: 1.00

Required Qty: 1.00

D2369-1
Deck Plate Locator Brackets

Manufactured No

110 Each 9.0000

1

+ 2 ✓ JB

Location

Loc Qty

Loc Code

ST241A

9

81418

4

84224

5

81418 ✓

D2369-3
Deck Plate Locator Brackets

Manufactured No

110 Each 7.0000

1

+ 2 ✓ JB

Location

Loc Qty

Loc Code

ST241A

7

81419

2

84228

5

81419 ✓

D3494-1
Stub Cover

Manufactured No

110 Each 12.0000

1

+ 2 ✓ JB

Location

Loc Qty

Loc Code

ST224

12

81420

12

81420 ✓

MS20426AD4-5
Rivet

Purchased No

110 Each 4,723.0000

25

25 50 ✓ JB

Location

Loc Qty

Loc Code

ST317

4723

6874

4723

6874 ✓

MS20426AD4-6
Rivet

Purchased No

110 Each 1,957.0000

25

25 50 ✓ JB 12/06/13

Location

Loc Qty

Loc Code

ST317

1957

110139

187

118510

253

119436

517

121708

1000

119436 ✓

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 85686
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/13/12

Required Date: 6/13/12

Start Qty: 1.00

Required Qty: 1.00

MS20426AD5-7
Rivet

Purchased No

110 Each 1,053.0000

6

612 ✓

JB

Location

Loc Qty

Loc Code

ST318

1053

101340

1025

7681

28

17101340
577681

7681 x 6

MS20426AD5-8
Rivet

Purchased No

110 Each 1,153.0000

6

612 ✓

JB

Location

Loc Qty

Loc Code

ST318

1153

4533

1153

4233

MS20601-AD4W2
Rivet

Purchased No

110 Each 220.0000

15

1530 ✓

JB

Location

Loc Qty

Loc Code

ST321

175

121255

42

121283

133

ST322

45

119232

45

121283

MS20601-AD4W3
Rivet

Purchased No

110 Each 1,887.0000

30

3060 ✓

JB

12/06/13

Location

Loc Qty

Loc Code

ST321

1887

114538

1887

114538

Picklist Print

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Work Order ID: 85686
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/13/12

Required Date: 6/13/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

110

Each

1,844.0000

6

612 ✓ JB

Location

Loc Qty

Loc Code

ST300

1844

115835

4

117885

32

119017

884

119075

138

121349

51

121444

735

121349

5

MS24693-C273

Screw

Purchased

No

110

Each

77.0000

6

612 ✓ JB

Location

Loc Qty

Loc Code

ST310

77

120308

25

121060

52

121060

5

MS24693-C48

Screw

Purchased

No

110

Each

138.0000

22

2244 ✓ JB

Location

Loc Qty

Loc Code

ST289

100

121708

100

ST310

38

121060

38

1x 121708

5

43x 121060

5

MS35207-264

Screw

Purchased

No

110

Each

99.0000

4

48 ✓ JB

12/06/13

Location

Loc Qty

Loc Code

ST294

99

121415

99

121415

5

REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<u>[Signature]</u>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	